



HSS Chucking Reamers

HSS, Precision Ground Chucking Reamers (.3880-.4095)		HSS, Precision Ground Chucking Reamers (.4100-.4310)		HSS, Precision Ground Chucking Reamers (.4315-.4535)	
Size	Uncoated Part #	Size	Uncoated Part #	Size	Uncoated Part #
.3880	<a href="#">RR62937</a>	.4100	<a href="#">RR62979</a>	.4315	<a href="#">RR63021</a>
.3885	<a href="#">RR62938</a>	.4105	<a href="#">RR62980</a>	.4320	<a href="#">RR63022</a>
.3890	<a href="#">RR62939</a>	.4110	<a href="#">RR62981</a>	.4325	<a href="#">RR63023</a>
.3895	<a href="#">RR62940</a>	.4115	<a href="#">RR62982</a>	.4330	<a href="#">RR63024</a>
.3900	<a href="#">RR62941</a>	.4120	<a href="#">RR62983</a>	.4335	<a href="#">RR63025</a>
.3905	<a href="#">RR62942</a>	.4125	<a href="#">RR62984</a>	.4340	<a href="#">RR63026</a>
.3910	<a href="#">RR62943</a>	.4135	<a href="#">RR62985</a>	.4345	<a href="#">RR63027</a>
.3915	<a href="#">RR62944</a>	.4140	<a href="#">RR62986</a>	.4350	<a href="#">RR63028</a>
.3920	<a href="#">RR62945</a>	.4145	<a href="#">RR62987</a>	.4355	<a href="#">RR63029</a>
.3925	<a href="#">RR62946</a>	.4150	<a href="#">RR62988</a>	.4360	<a href="#">RR63030</a>
.3930	<a href="#">RR62947</a>	.4155	<a href="#">RR62989</a>	.4370	<a href="#">RR63031</a>
.3935	<a href="#">RR62948</a>	.4160	<a href="#">RR62990</a>	.4380	<a href="#">RR63032</a>
.3940	<a href="#">RR62949</a>	.4165	<a href="#">RR62991</a>	.4390	<a href="#">RR63033</a>
.3945	<a href="#">RR62950</a>	.4170	<a href="#">RR62992</a>	.4395	<a href="#">RR63034</a>
.3950	<a href="#">RR62951</a>	.4175	<a href="#">RR62993</a>	.4400	<a href="#">RR63035</a>
.3955	<a href="#">RR62952</a>	.4180	<a href="#">RR62994</a>	.4405	<a href="#">RR63036</a>
.3960	<a href="#">RR62953</a>	.4185	<a href="#">RR62995</a>	.4410	<a href="#">RR63037</a>
.3965	<a href="#">RR62954</a>	.4190	<a href="#">RR62996</a>	.4415	<a href="#">RR63038</a>
.3975	<a href="#">RR62955</a>	.4195	<a href="#">RR62997</a>	.4420	<a href="#">RR63039</a>
.3980	<a href="#">RR62956</a>	.4200	<a href="#">RR62998</a>	.4425	<a href="#">RR63040</a>
.3985	<a href="#">RR62957</a>	.4205	<a href="#">RR62999</a>	.4430	<a href="#">RR63041</a>
.3990	<a href="#">RR62958</a>	.4210	<a href="#">RR63000</a>	.4435	<a href="#">RR63042</a>
.3995	<a href="#">RR62959</a>	.4215	<a href="#">RR63001</a>	.4440	<a href="#">RR63043</a>
.4000	<a href="#">RR62960</a>	.4220	<a href="#">RR63002</a>	.4445	<a href="#">RR63044</a>
.4005	<a href="#">RR62961</a>	.4225	<a href="#">RR63003</a>	.4450	<a href="#">RR63045</a>
.4010	<a href="#">RR62962</a>	.4230	<a href="#">RR63004</a>	.4455	<a href="#">RR63046</a>
.4015	<a href="#">RR62963</a>	.4235	<a href="#">RR63005</a>	.4460	<a href="#">RR63047</a>
.4020	<a href="#">RR62964</a>	.4240	<a href="#">RR63006</a>	.4465	<a href="#">RR63048</a>
.4025	<a href="#">RR62965</a>	.4245	<a href="#">RR63007</a>	.4470	<a href="#">RR63049</a>
.4030	<a href="#">RR62966</a>	.4250	<a href="#">RR63008</a>	.4475	<a href="#">RR63050</a>
.4035	<a href="#">RR62967</a>	.4255	<a href="#">RR63009</a>	.4480	<a href="#">RR63051</a>
.4045	<a href="#">RR62968</a>	.4260	<a href="#">RR63010</a>	.4485	<a href="#">RR63052</a>
.4050	<a href="#">RR62969</a>	.4265	<a href="#">RR63011</a>	.4490	<a href="#">RR63053</a>
.4055	<a href="#">RR62970</a>	.4270	<a href="#">RR63012</a>	.4495	<a href="#">RR63054</a>
.4060	<a href="#">RR62971</a>	.4275	<a href="#">RR63013</a>	.4500	<a href="#">RR63055</a>
.4065	<a href="#">RR62972</a>	.4280	<a href="#">RR63014</a>	.4505	<a href="#">RR63056</a>
.4070	<a href="#">RR62973</a>	.4285	<a href="#">RR63015</a>	.4510	<a href="#">RR63057</a>
.4075	<a href="#">RR62974</a>	.4290	<a href="#">RR63016</a>	.4515	<a href="#">RR63058</a>
.4080	<a href="#">RR62975</a>	.4295	<a href="#">RR63017</a>	.4520	<a href="#">RR63059</a>
.4085	<a href="#">RR62976</a>	.4300	<a href="#">RR63018</a>	.4525	<a href="#">RR63060</a>
.4090	<a href="#">RR62977</a>	.4305	<a href="#">RR63019</a>	.4530	<a href="#">RR63061</a>
.4095	<a href="#">RR62978</a>	.4310	<a href="#">RR63020</a>	.4535	<a href="#">RR63062</a>

Speeds, feeds & tech info pages 497-498.

Through 1/2" $\phi$	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004	+0.002, +0.006

